

## **Series AC3**

**Power Factor Corrected**  
**Three-Phase AC Input: 208 VAC +/-20%**  
**47 - 440 Hz Input Frequency**  
**Hi Reliability Isolated Regulated**  
**Fixed Operating Frequency: 100Khz**  
**AC-DC Converter to 300 Watts**

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### ***3 Phase Input Delta-Connection.***

***Meets all specifications even with loss of one phase.***

**3 Phase Input Voltage:** 208 VAC +/-20% (line to line), no neutral connection.

**Power Factor Corrected:** 0.95 typical (50 - 100% Full Load) at 60Hz; 0.92 typical (50 - 100% Full Load) at 400Hz

**Space Saving Design:** One module replaces two

**Special Output Voltages Available**

**Regulated Output Voltage**

**Made in the USA, Fully Encapsulated**

**For 360 to 800Hz Input Frequency - Consult Factory at 800-431-1064**

### **TYPICAL FEATURES/ELECTRICAL CHARACTERISTICS:**

**AC Line Input Voltage:** Three-Phase, 208 VAC +/-20% 47-440 Hz

**Output Power:** 150 to 300 watts, see chart

**Output Voltage Ripple:** 75-500 mV, See chart

**Operating Temperature:** 0 to 85° C, case temperature. See application notes for proper thermal considerations.

**Available with -20°C and -40°C operating temperature range:** Consult Factory

**Isolation:**

- From Input to DC Output: 4242 VDC  
From Input or DC output to Case: 2121 VDC  
From AC Input to Auxiliary 380 VDC Output: Non-Isolated

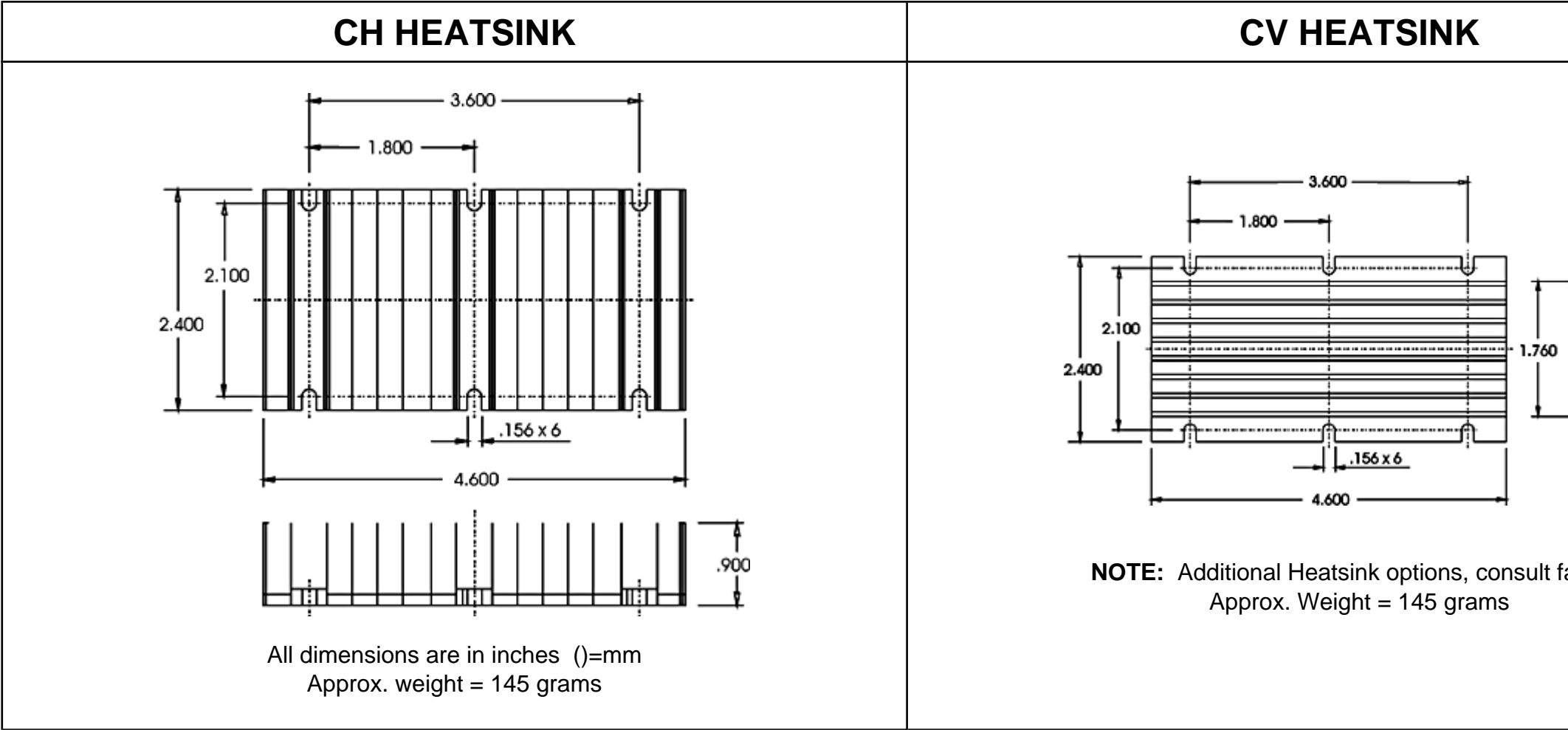
**Capacitor Requirement:** External at Auxiliary 380 VDC Pins: 220uf, 450 Volt Electrolytic\* **MUST BE INSTALLED**

**Current Limit Setpoint:** 130 % of full load rating (Typical)

**Operating Frequency:** 100Khz: Fixed



**External Capacitor Required: 220μF, 450 V Aluminum Electrolytic Capacitor**  
\*All specifications are typical at nominal (208 VAC, 60 Hz) three-phase input, full load and 25°C baseplate temperature unless otherwise stated.  
\*\* Using proper thermal considerations as outlined in the application notes.

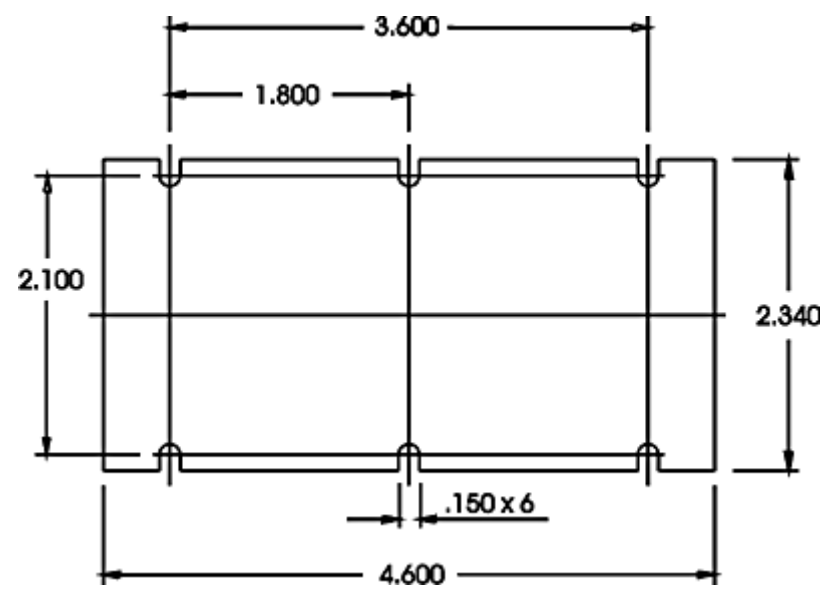


TYPE CH	\$26.40
TYPE CV	\$26.40
TYPE TI	\$3.30

THERMAL INTERFACE  
PART TI

Alloy Aluminum Substrate

Thermal Conductivity, (BTU-in/hr ft² °F) ----1530  
Coefficient of Thermal Expansion (25-100°C, 10<sup>-6</sup> in./in. °F ---13.1  
Hardness, Brinnell B ----23  
Endurance Limit, psi. ----5000  
Standard Thickness (inches) ---.002



### Thermal Considerations

AC3 Series			
.	Baseplate	Heatsink CV	Heatsink CH
Free Air	4.8	3.3	2.8
200 LFM	2.6	1.6	0.9
400 LFM	1.6	1.0	0.6
600 LFM	1.3	0.7	0.5
800 LFM	1.1	0.6	0.4
1000 LFM	0.9	0.5	0.35

#### EXAMPLE 1:

An AC3-24S module has an efficiency of 81%. What is the maximum ambient temperature if 100 Watts of power is needed?

A) In free air:

From Table 1:  $T_{rca} = 4.8$

Using relation (2)

$$\Delta T = 4.8 (100) \left[ \frac{1}{.81} - 1 \right] = 112.6^{\circ}\text{C}$$

$$T_a = 85 - 112.6 = -27^{\circ}\text{C}$$

B) In free air with heatsink (CV):

$T_{rca} = 3.3$

$$\Delta T = 3.3 (100) \left[ \frac{1}{.81} - 1 \right] = 77.4^{\circ}\text{C}$$

$$T_a = 85 - 77.4 = 7.6^{\circ}\text{C}$$

C) With 400 LFM of air flow:

$T_{rca} = 1.6$

$$\Delta T = 1.6 (100) \left[ \frac{1}{.81} - 1 \right] = 37.5^{\circ}\text{C}$$

$$T_a = 85 - 37.5 = 47.5^{\circ}\text{C}$$

#### EXAMPLE 2:

What would be the maximum output power for an AC3-24S module at an ambient temperature of 50°C with an efficiency of 81%?

A) If the module is used in free air.

From Table 1:  $T_{rca} = 4.8$

Using Relation (2):

$$85 - 50 = 4.8 P_{out} \left[ \frac{1}{.81} - 1 \right]$$

$$P_{out} = \frac{35}{4.8 [.23]} = 31.1 \text{ Watts}$$

B) If the module is used in an area with forced air at 200 LFM with no heatsink.

$T_{rca} = 2.6$

$$P_{out} = \frac{35}{2.6 [.23]} = 58.5 \text{ Watts}$$

C) If the module with heatsink (CV) is used in free air.

$T_{rca} = 3.3$

$$P_{out} = \frac{35}{3.3 [.23]} = 46.1 \text{ Watts}$$

#### EXAMPLE 3:

At a maximum ambient temperature of 50°C and an efficiency of 81%, how could an AC3-24S module be used if 200 Watts of output power is required?

Using relation (2), we first find the maximum thermal resistance from case to air.

$$\Delta T = T_{rca} (200) \left[ \frac{1}{.81} - 1 \right]$$

$$85 - 50 = T_{rca} (46)$$

$$T_{rca} = .76$$

A) If no heatsink is used:

From Table 1, more than 1,000 LFM of airflow is required.

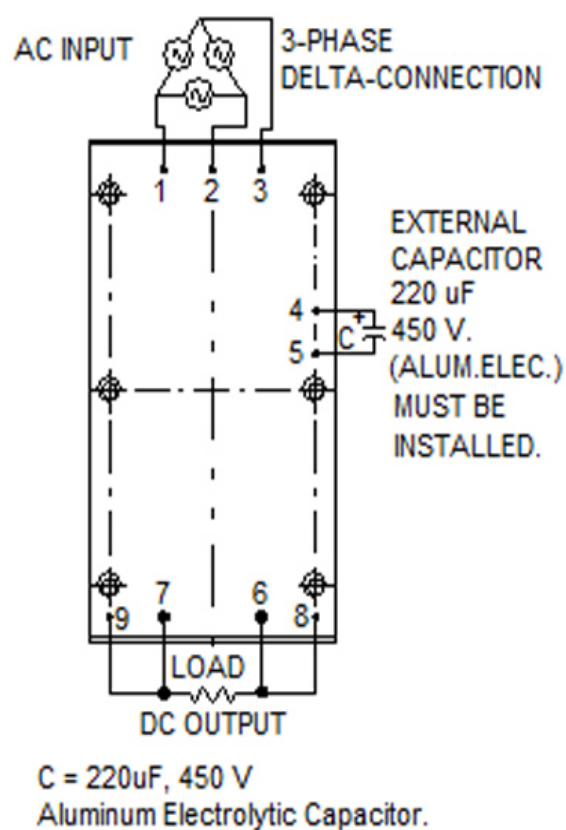
B) If a (CV) heatsink is used:

600 LFM of airflow is required.

C) If a (CH) heatsink is used:

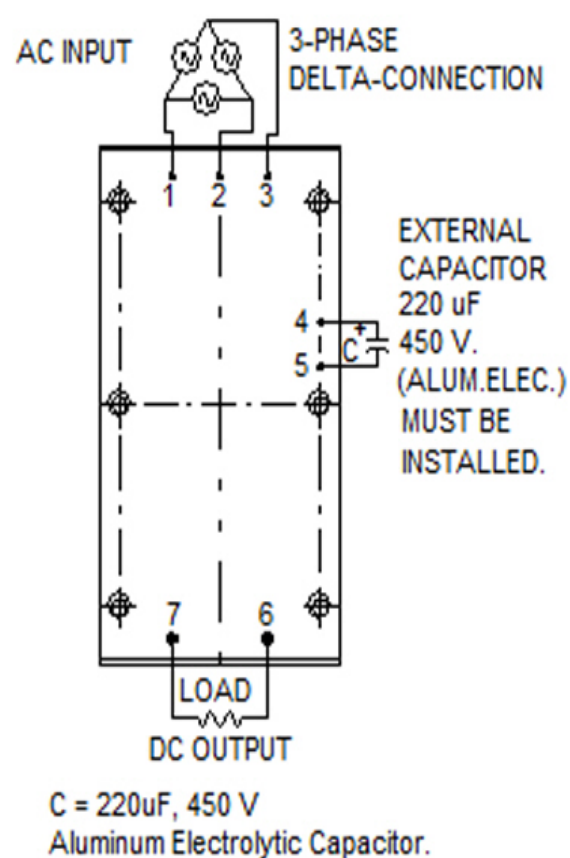
400 LFM of airflow is required.

For output voltages up to and including 48V



Sense Pins must be connected  
(see application note for remote sense)

For output voltages above 48V



#### Remote Sense Terminals (only on models with output voltages below and including 48V)

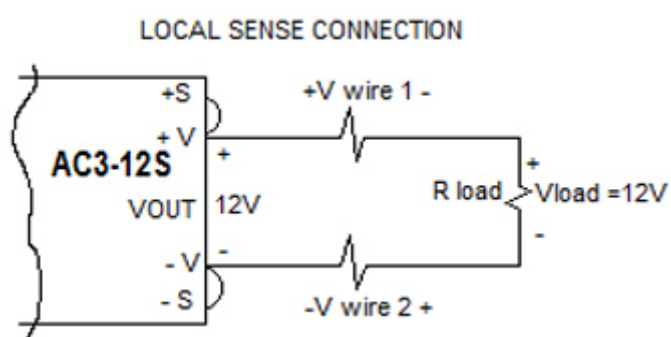
Remote Sense terminals must be connected for unit to operate properly. When connected in local sense (+S connected to +V output terminal and -V output terminal), the output voltage is regulated at the output terminals.

If your load is connected more than a few inches away from the unit and you want to regulate the output voltage ON the load, remote sense is required. This means connecting the +S connection at the end of the +V wire (at the load), and the -S connection at the end of the -V wire (at the load). Since the load wires have current flowing through them and they have a certain resistance, there will be a voltage drop in them so that the output voltage at the load will be lower than the output voltage of the unit. Remote sense will prevent this by compensating for up to 1V of drop in the load wires. This means that the output voltage of the unit will go up to 1V higher than the nominal value, so that at the load, the voltage will be the nominal value.

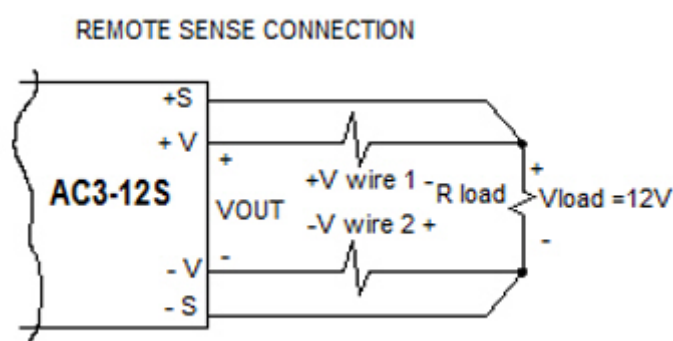
#### Example of local and remote sense connections, using the AC3-12S with a 0.2V drop in the wires connecting the +V and -V output terminals to the load

Vout = Voltage on the output voltage terminals of the unit.  
Vload = Voltage on the load where the wires are connected.  
 $V_{out} = V_{load} + V_{wire1} + V_{wire2}$

#### LOCAL SENSE CONNECTION



#### REMOTE SENSE CONNECTION



#### With local sense, Vout is regulated at 12V

So,  $V_{out} = 12V$   
 $V_{load} = V_{out} - V_{wire1} - V_{wire2}$   
 $V_{load} = 12V - .2V - .2V = 11.8 \text{ Volts}$

#### With remot sense, Vload is regulated at 12V

So,  $V_{load} = 12V$   
 $V_{out} = V_{load} + V_{wire1} + V_{wire2}$   
 $V_{out} = 12V + .2V + .2V = 12.4 \text{ Volts}$

The voltage drops in the wires connecting the +V and -V output terminals of the unit and the load depend on the size of the wire (or PCBoard trace) and the current flowing through them.

For immediate engineering assistance or to place an order:  
**Call Toll Free: 800-431-1064**

**PICO Electronics, Inc.**

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